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ABSTRACT

A kneading status evaluation method for a rubber composition containing at least a rubber and a filler having the steps of a complex modulus measurement step (1) in which a complex modulus E*(a) at a given strain ϵ a and a complex modulus E*(b) at a given strain ϵ b differing from the strain ϵ a of the rubber composition (I) are measured, a filler dispersion index calculation step (2) in which a filler dispersion index (N) of the rubber composition (I) is calculated with complex elastic moduli E*(a) and E*(b) obtained in the previous step (1), and a comparison step (3) to compare a predetermined target filler dispersion index (R) with the filler dispersion index (N) calculated in the previous step (2), and/or a complex viscosity coefficient measurement step (5) to measure a complex viscosity coefficient η^* of the rubber composition (I) under at least two different temperatures, and a kneading status monitor index calculation step (6) to calculate a kneading status monitor index (M) of the rubber composition (I) on the basis of a temperature dependency of the complex viscosity coefficient η^* obtained at the previous step (5), and a comparison step (7) to compare a predetermined target kneading status monitor index (P) with the kneading status monitor index (M) calculated in the previous step (6). The filler dispersion index (N) = $|E^*(a)|/|E^*(b)|$; $|\eta^*(T)|$ = A exp (M/ RT), where η^* : complex viscosity coefficient, A: proportional constant, R: gas constant, and T: measuring temperature ('K).